

# SERVICE



# LETTER

Service Letter No. 422

March 10, 1964

TO: Distributors, Dealers, Certified Service Centers and Owners

SUBJECT: Rework of Propeller Spinner Assembly

MODELS AFFECTED: PA-30 Twin Comanches, Serial Nos. 30-1 to 30-348 inclusive

COMPLIANCE DATE: Prior to but not later than next 100 hour inspection

We have had reports which indicate that the propeller spinner attaching screws on the subject aircraft are chafing the spinner. In some cases the screw head had chafed sufficiently to wear through the spinner.

In order to correct this situation we have added four (4) additional screws to each spinner. These screws are installed midway between existing screws. Refer to sketch on the reverse side of this service letter.

It is suggested that the spinners on the aircraft serial numbers shown above be reworked not later than the next 100 hour inspection.

Kit Number 756 796 will be provided on a no charge basis by the Service Spares Department. Distributors may submit their orders for a sufficient number of kits to comply with this service letter.

Very truly yours,

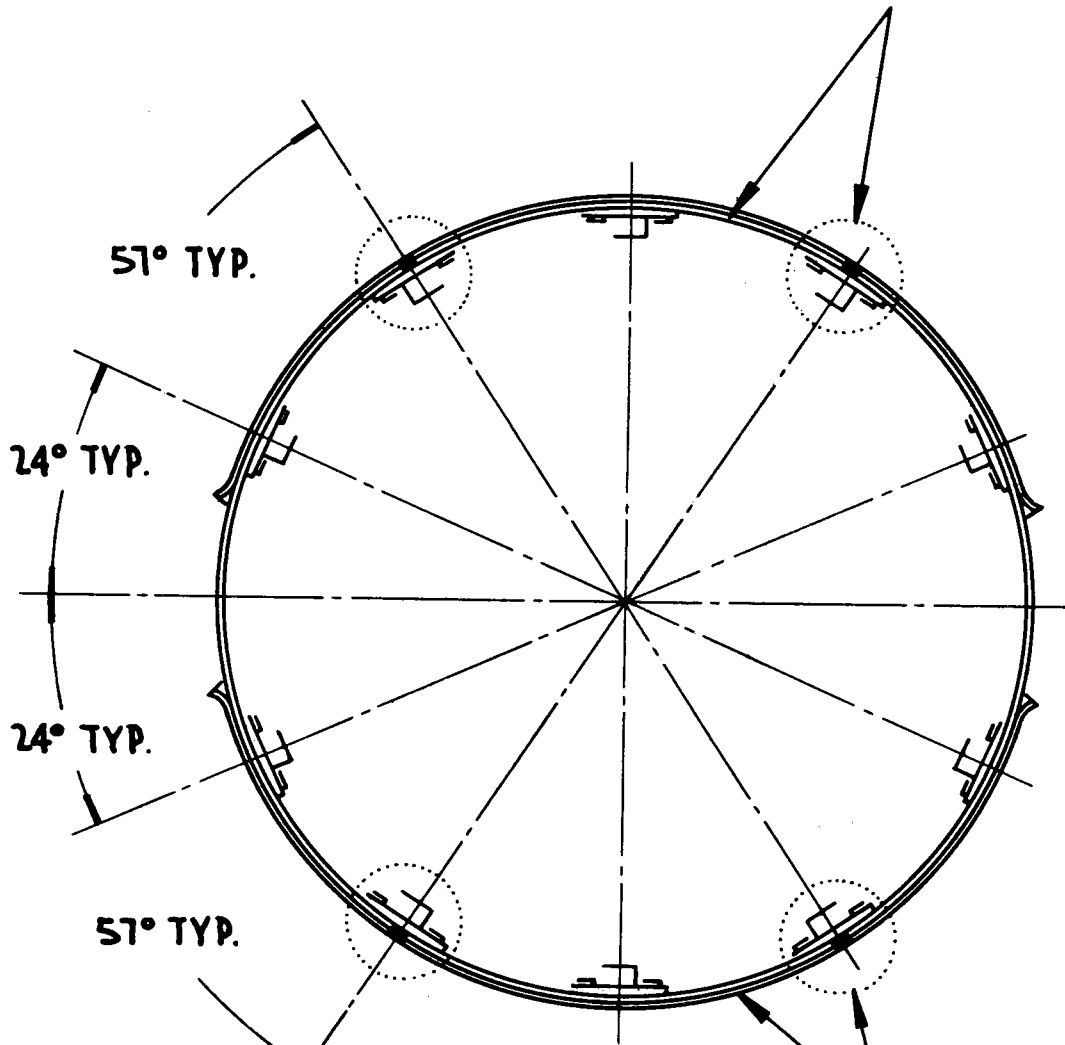
PIPER AIRCRAFT CORPORATION

A handwritten signature in cursive script that reads "Wes Holmes".  
Wes Holmes  
Service Manager

WH:ew

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA., U. S. A.

.189/.191 HOLE (4 REQ.)  
 ANCHOR NUT NAS686A3 (4 REQ.)  
 RIVET AN426AD3-4 (8 REQ.)  
 (ADD TO 23815 BULKHEAD ASSY.)



.189/.191 HOLE (4 REQ.)  
 (ADD TO 23818 SPINNER ASSY.)

SCR. AN526-1032128 (4 REQ.)  
 (AT INST.)

SKETCH A  
KIT 756 796  
 Spinner Attachment